AWTA Product Testing

Australian Wool Testing Authority Ltd - trading as AWTA Product Testing A.B.N 43 006 014 106

1st Floor, 191 Racecourse Road, Flemington, Victoria 3031 P.O Box 240, North Melbourne, Victoria 3051 Phone (03) 9371 2400 Fax (03) 9371 2499

TEST REPORT

Client: Gracetech Textiles Aust Pty Ltd

> 61 Gateway Boulevard Epping VIC 3076

19-003583 Test Number :

Issue Date

Print Date

29/07/2019 31/07/2019

P10 3100 **Sample Description** Clients Ref:

> Woven coated fabric Colour: White

End Use: Internal Roller Blind

70% PVC, 30% Polyester Nominal Composition:

Approx 390g/m2 Nominal Mass per Unit Area/Density:

Nominal Thickness: Approx 1mm

AS/NZS 1530.3-1999 Methods for Fire Tests on Building Materials, Components and Structures

> Part 3: Simultaneous Determination of Ignitability, Flame Propagation, Heat Release and Smoke Release

Face tested: Face

Date tested: 29/07/2019

Standard Error Mean Ignition time 0.24 min 4 77 Flame propagation time Nil Nil sec Heat release integral 2.1 50.2 kJ/m²

Smoke release, log d 0.0138 -0.2588

Optical density, d 0.5524 / metre

Number of specimens ignited: 6 Number of specimens tested: 6

Regulatory Indices:

Ignitability Index Range 0-20 Spread of Flame Index Range 0-10 Heat Evolved Index Range 0-10 Smoke Developed Index Range 0-10

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Accredited for compliance with ISO/IEC 17025 - Testing - Chemical Testing

Mechanical Testing

Performance & Approvals Testing

: Accreditation No Accreditation No

· Accreditation No. 1356

983

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A. JACKSON B.Sc.(Hons)

APPROVED SIGNATORY

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These results only apply to the specimen mounted, as described in this report. The result of this fire test may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of fire hazard under all fire conditions.

The reaction of thin unsupported flexible materials to flame impingement can be assessed in accordance with AS 1530.2. Where materials of thickness less than 2 mm that are sufficiently flexible to be bent by hand around a mandrel of 2mm diameter or less are subjected to the test described herein, they should also be subjected to the test in AS 1530.2.

Specimens tended to flash before ignition. Ignition was based on the occurance of a single flash of flame which lasted longer than 10 seconds.

To allow free movement of sample during testing all corners were folded away from the clamps.

Each test specimen was sandwiched between two layers of galvanised welded square mesh made from wire of nominal diameter 0.8mm and nominal spacing 12mm in both directions, stapled through at four points, each 100mm from the centre of the sample and the assembly clamped in four places.

The specimens were mounted to simulate use in an unsupported or free hanging mode. The results may be significantly different when mounted to simulate a wall cladding or upholstery application.

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MICHAEL A. JACKSON B.Sc.(Hons)

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